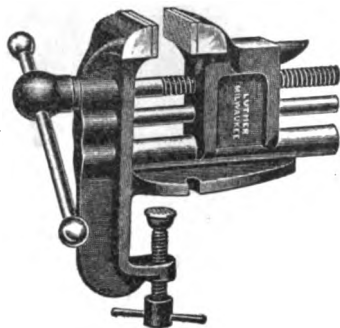


## VICES

### LUTHER

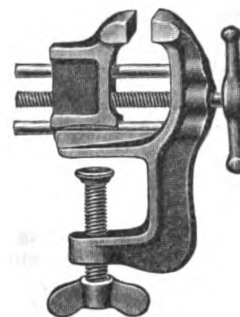
All Luther Vises are made just a little bit stronger than would seem absolutely necessary. The movable jaw slides on steel guides and is operated by steel screw, so that it is practically impossible for a Luther Vise to become sprung or out of alignment. The clamps are made wide and heavy, so as to clamp them rigidly to any bench. The vise is equipped with a steel handle, steel guide, steel feed screw and clamp screw, and inserted corrugated jaws.



**Clamp Base, Corrugated Steel Jaws, Japanned Body.**

|                          |        |      |      |      |      |      |
|--------------------------|--------|------|------|------|------|------|
| Nos. ....                | V15    | V17  | V20  | V22  | V25  | V30  |
| Width of Jaws, Inches... | 1½     | 1¾   | 2    | 2¼   | 2½   | 3    |
| Jaws Open, Inches.....   | 2      | 2¼   | 2½   | 2¾   | 3¼   | 4¼   |
| Gross Weight Each, Lbs.. | 3½     | 4¼   | 6    | 8    | 11   | 16   |
| Each .....               | \$1.25 | 1.50 | 2.00 | 2.30 | 3.10 | 4.10 |

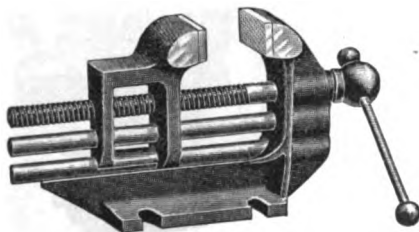
No. V31—Same as No. V30 but with Additional Pipe Jaws .....\$4.60



**Clamp Base, Iron Jaws, Japanned Body.**

No. V60—Width of Jaws 1½ inches, Jaws Open 1¼ inches, Gross Weight Each 1½ Lbs. ....\$0.35

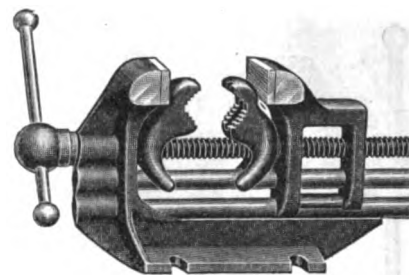
A very good quality vise for automobile tool kit and other similar uses, where a small, practical vise is needed. Is equipped with steel guides, steel feed-screw and steel thumb screw. It is impossible for the jaws to become sprung or out of alignment.



**Corrugated Steel Jaws, Japanned Body.**

|                             |        |      |
|-----------------------------|--------|------|
| Nos. ....                   | V65    | V70  |
| Width of Jaws, Inches.....  | 2½     | 3    |
| Jaws Open, Inches.....      | 3½     | 5    |
| Gross Weight Each, Lbs..... | 9      | 13½  |
| Each .....                  | \$2.40 | 3.10 |

The movable jaws slide on steel guides, which absolutely prevent the vise from being sprung, or becoming out of alignment. The guides, feed-screw and handle are made of heavy steel, and the inserted jaws are corrugated so as to grip the work tightly.



**Corrugated Steel Jaws, Additional Pipe Jaws, Japanned Body.**

|                                   |        |
|-----------------------------------|--------|
| No. ....                          | V71    |
| Width of Jaws, Inches.....        | 3      |
| Jaws Open, Inches.....            | 5      |
| Holds Pipe, Diameter, Inches..... | ½ to 2 |
| Gross Weight Each, Lbs.....       | 14     |
| Each .....                        | \$3.60 |

Is just exactly the same as Luther Bench Vise No. V70, but has the additional equipment of Luther Pipe Jaws, which will firmly hold any pipe from ½ to 2 inches in diameter.